# LF 80-200

### STAINLESS STEEL IN-LINE FILTER

Reliable protection of your cooling/heating channels

Dirt particles in coolants often result in clogging the small cooling channels, which render the mould inserts unusable.

This maintenance-friendly stainless steel in-line filter LF80-200 offers a cost-effective and excellent protection against foreign particles, in particular for conformal cooling channels of injection moulds. The filter can be flanged to the mould or operated directly with temperature control units.

The high filter performance is based on a star-shaped folded stainless steel sieve that prevents the ingress of all particles >  $200 \mu m$  into the cooling channel.







LF80-200 with maintenance indicator

#### Versatile use

The filter is suitable for water-based or oil-based coolants with a flow rate of up to 80 l/min and offers versatile application possibilities in a temperature range of -10 to +260°C and a pressure of 16 bars.

#### Simple maintenance

Due to the maintenance-friendly concept, the filter insert can easily be removed and cleaned with compressed air, in an ultrasonic bath or using a high-pressure cleaner. The filter housing remains in the system circuit.

The LF80-200 can be delivered with an optional maintenance indicator.

#### ALL ADVANTAGES AT A GLANCE:

- 1. Cost-effective with high filter performance
- 2. Simple maintenance and cleaning
- 3. Suitable for high flow volumes
- 4. Large temperature range



Intelligence + quality for moulds and dies

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centre of excellence for conformal cooling of the hotset group



## TECHNICAL DATA AND ACCESSORIES

#### **Maintenance indicator (optional)**

Principle	Differential pressure measurement
Seal	PTFE O-ring
Dimensions	45 x 30 x 66 mm (L x W x H)

#### Stainless steel in-line filter LF 80-200

Material	Stainless steel 1.4305
Connection thread	G 3/4"
Coolant	Water / oil
Pressure Rating	PN 16
Operating temperature	-10°C / 260°C
Seal	PTFE
Dimensions	76 x 56 x 131 mm (L x W x H)
Weight	approx. 1.3 kg
Installation	Wall mounting

#### **O-Ring**

Material	PTFE
Dimensions	Ø 45 X 1.5 mm



**Maintenance indicator** 





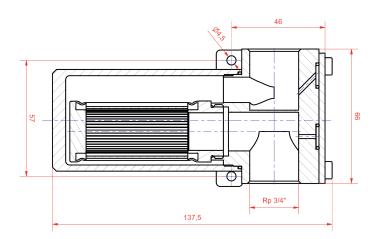


0-ring

Filter insert

#### Filter insert

Material	Stainless steel 1.4305, adhesive-free, rolled
Mesh width	200 μm
Filter surface	approx. 150 cm²
Connection	Thread connector
Dimensions	Ø 32 X 76 mm



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#### Design according to:

Pressure Equipment Directive 97/23/EU, pressure equipment type acc. to Art. 1: container, fluid acc. to Art. 9: group 2 - others acc. to Art. 3, para. 3: good engineering practice, suitable for max. 1,000 full cycle motions.